

AMENDMENTS TO THE CLAIMS

1-26. (Cancelled)

27. (Cancelled)

28. (Cancelled)

29. (Currently amended) An article with a printed image thereon, said article being a member of [a] the group consisting of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob, said article being comprised of:

a cover part comprised at least in part of a member formed of a flexible and indentable material;

an image sheet of a flexible material bonded to said member, including [a] the printed image on a first side thereof, the printed image being comprised of ink, said image sheet further comprising a transparent laminate sheet overlaying the printed image, the image sheet with transparent laminate sheet being cut according to the contours of the printed image;

said image sheet being in contact with said member at a second and opposite side of said first side;

said image sheet being bonded on said second side to said member by pressing said image sheet to said member to adhere said image sheet to said member; and

said member having an indentation in a surface thereof, in which said image sheet is received when bonded, said indentation having a depth at least as great as the thickness of said image sheet.

30. (Previously presented) The article set forth in Claim 29 wherein:

said image sheet is formed of a flexible plastic material and said member is formed of a flexible and indentable plastic material.

31. (Previously presented) The article set forth in Claim 30 wherein:

said image sheet is bonded to said member by pressing said image sheet to said member and applying RF energy to weld said image sheet to said member, whereby said second side of the image sheet is welded to the said member.

32. (Currently amended) The article set forth in Claim 29 wherein:

said image sheet includes an ink receptive coating thereon, on which the printed image is printed.

33. (Previously presented) The article set forth in Claim 32 including:

a textured surface of said image sheet under said ink receptive coating.

34. Cancelled.

35. (Currently amended) The article set forth in Claim 34 29 wherein:

said image sheet is formed of polyvinyl chloride.

36. (Cancelled)

37. (Currently amended) An article with a printed image thereon, said article being a member of [a] the group consisting of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob, said article further comprising:

a member formed of a flexible and indentable material and comprising at least a portion of a cover part of said article;

an image sheet of a flexible material having first and second sides and cut according to predetermined contours of the printed image, the image sheet including image printed on the first side of the image sheet and thereof, the printed image being is comprised of ink and wherein the image sheet further comprises a transparent laminate sheet overlaying the printed image and cut according to the contours of the printed image;

an indentation in a surface of said member having a depth at least as great as the thickness of said image sheet and an outline of substantially the same shape as the contour of the image sheet; and

said image sheet being welded on said second side to said member within said indentation by pressing said image sheet to said member and applying RF energy to adhere weld said image sheet to said member.

38. (Currently amended) An article with a printed image thereon, said article being a member of [a] the group consisting of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob having a cover part comprising a flexible and indentable material and an image sheet of a flexible material having first and second sides and having an the image being comprised of ink printed on said first side of said image sheet, wherein said printed image is comprised of ink; and

wherein said image sheet further comprises a transparent laminate sheet overlaying the printed image, the image sheet and transparent laminate sheet being cut according to the contours of the printed image;

the cover part including a planar debossed indentation in a surface of said member cover part; and

said image sheet being welded on said second side to said member cover part by RF energy to weld said image sheet to said member cover part at said indentation.

39. (Currently amended) The article set forth in claim 37, wherein said member and said image sheet are formed of the same plastic material.

40. (Previously presented) The article set forth in claim 37, wherein said image sheet is formed of flexible plastic material and said member is formed of flexible and indentable plastic material.

41. (Previously presented) The article of claim 40, wherein said flexible plastic material is comprised of polyvinyl chloride.

42. (Previously presented) The article of claim 37, wherein said image sheet is comprised of a substrate and ink receptive coating applied thereto.

43. Cancelled.

44. Cancelled.